

# Work Order ID 110081

December-17-13 9:07:45 AM

\*110081\*

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Item ID: D350-616-013 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Deck Plate & Tie Down 2UP  
 Start Date: 12/17/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 12/17/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 13-12-19 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-616	G

100 0.00  
 \*100\*  
 DC Memo 0.00  
 Document Control Photocopy bluefile and create labels per PPP D350-616-013 CHG003  
 DAS 6 9-89 14/1/13 2x mha

110 Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging  
 DAS 32 9-89 14-01-09 13/1/13

120 QC4- 100% Inspect kits for completeness 0.00  
 \*120\*  
 QC Memo 0.00  
 Quality Control  
 DAS 6 9-89 14-1-13 2x

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Item ID: D350-616-013

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Deck Plate & Tie Down

Start Date: 12/17/13 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

\*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-013								
	Location: <u>FG</u>								
	PPP Rev: <u>(1x) PPP 110568</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

\$ 14-01-13

14-01-14

(H) 14-01-14

# Picklist Print

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Work Order ID: 110081

Parent Item: D350-616-013

Parent Item Name: Deck Plate & Tie Down

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.05.22 coss issue EC  
IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:C 13.05.21 AS PER  
DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2360 Litter Tie Down Bracket		Manufactured	No				Each	5.0000		2	DAS 32 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST221		5				108046			DAS 31 9-89
				99717		1							
D3179-041 Litter Tie Down (Non-Locking)		Manufactured	No				Each	2.0000		2	DAS 32 9-89	14/01/13 (2)	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST221		2				109927			DAS 31 9-89
				107233		1				107233			
D350-616-015 Deck Plate		Manufactured	No				Each	0.0000		2	110605		DAS 31 9-89

DAS  
6  
9-89

REFERENCE ONLY

G

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
X	X		D350-616-013	Deck Plate and Tie Down Kit
	X	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
			D2370-1	LITTER ASSEMBLY
			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
			D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4778-1	STUB COVER (REPLACES D3494-1)
		1	D4779-041	AFT COVER MOUNTING BRACKET ASSY
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		8	MS35207-263	SCREW
		14	NAS1149D0363J	WASHER (or AN960JD10)

G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-816 REF. WITH ICA-D350-816 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	08.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	98.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED	W.P.	TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 13.04.01  
CERT. NO.: SH86-10  
ISSUE NO.: 3

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Item ID: D350-616-013 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*

Item Name: Deck Plate & Tie-Down

Start Date: 12/17/13 Start Qty: 2.00 \*2\*  
Required Date: 12/17/13 Req'd Qty: 2.00 \*2\*

Cust Item ID:  
Customer:

Reference:

Run Start \*NR1\*  
Stop \*NR2\*

Approvals: Process Plan: MCS Date: 12-12-13 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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*100*									
DC									
Document Control	Memo								
	Photocopy bluefile and create labels per PPP D350-616-013								
	CHG003								
110	Pick Kit	0.00							
*110*									
Packaging	Memo								
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo								
Quality Control									

MCS 14-01-10  
(2)

13/14/15 32  
3-00